## **CLAIMS**

- 1. (Currently Amended) A method for forming a semiconductor device comprising:
  - providing a semiconductor substrate;
  - forming a layer over the semiconductor substrate;
  - forming an opening within the layer;
  - forming an insulating layer over the layer at approximately atmospheric pressure to seal the opening, wherein the insulating layer does not encroach the opening.
- 2. (Original) The method of claim 1, wherein forming the insulating layer further comprises depositing the insulating layer at approximately atmospheric pressure.
- 3. (Original) The method of claim 2, wherein depositing is performed by chemical vapor deposition (CVD).
- 4. (Original) The method of claim 1, wherein forming the insulating layer further comprises depositing the insulating layer and annealing the insulating layer at approximately atmospheric pressure.
- 5. (Original) The method of claim 4, wherein annealing comprises a furnace anneal.
- 6. (Original) The method of claim 4, wherein annealing comprises a localized anneal.
- 7. (Original) The method of claim 4, wherein annealing further comprises annealing in a phosphorus atmosphere.
- 8. (Original) The method of claim 4, wherein annealing comprises using a laser.
- 9. (Original) The method of claim 4, wherein annealing comprises reflowing the insulating layer.
- 10. (Original) The method of claim 1, wherein forming the layer over the semiconductor substrate comprises forming a polysilicon layer.

- 11. (Original) The method of claim 1, wherein forming an insulating layer comprises forming a phosphosilicate glass (PSG).
- 12. (Original) The method of claim 1, further comprising:

placing the semiconductor substrate into a vacuum environment before forming an insulating layer;

removing the semiconductor substrate from the vacuum environment, wherein forming the insulating layer further comprises depositing the insulating layer; and reflowing the insulating layer after removing the semiconductor substrate from the vacuum

- 13. (Original) The method of claim 1, wherein forming the layer over the semiconductor substrate comprises forming a conductive layer.
- 14. (Original) A method for forming a semiconductor device comprising:

providing a semiconductor substrate;

forming a sacrificial layer over the semiconductor substrate;

forming a layer over the sacrificial layer;

etching the layer to expose a portion of the sacrificial layer;

removing the sacrificial layer;

environment.

forming an opening within the layer;

forming a material over the opening; and

sealing the opening with the material, wherein sealing occurs at approximately atmospheric pressure.

- 15. (Original) The method of claim 14, wherein forming the material and sealing the opening are performed simultaneously.
- 16. (Original) The method of claim 15, wherein forming the material and sealing the opening are performed by chemical vapor deposition with a pressure approximately equal to atmospheric pressure.
- 17. (Original) The method of claim 14, wherein sealing the opening comprises annealing the material.

- 18. (Original) The method of claim 14, wherein forming the material comprises forming a conductive material.
- 19. (Original) The method of claim 14, wherein forming the material comprises forming an insulating material.
- 20. (Original) The method of claim 19, wherein forming an insulating material comprises forming a phosphosilicate glass (PSG).
- 21. (Original) The method of claim 14, wherein sealing the opening comprises annealing in a phosphorus atmosphere.
- 22. (Original) The method of claim 14, wherein sealing the opening comprises annealing using a laser.
- 23. (Original) A method for forming a semiconductor device comprising: providing a semiconductor substrate having a first set of extensions and an anchor; forming a first layer coupled to the anchor and able to move relative to the substrate in at least one direction, wherein the layer has a second set of extensions, wherein the first set of extensions and the second set of extensions are interdigitated and form a set of gaps;

placing the semiconductor substrate in a vacuum; forming an insulating layer over the set of gaps in the vacuum; removing the semiconductor substrate from the vacuum; and annealing the insulating layer to seal the set of gaps after removing the semiconductor substrate from the vacuum.